

Work Order ID 63112

Page 1

October 21, 2010 10:59:21 AM

Item ID: D350-766-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/22/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-766

C

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-766-021 CHG001

S 10/10/07

HJ for BG 10-10-21

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

P. 1/4/22 (U)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 10/10/07

(S)

Work Order ID 63112



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October 21, 2010 10:59:22 AM

Item ID: D350-766-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/22/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-766-021

Location:

PPP Rev: 12/10/10

Handwritten signature

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Handwritten date: 10/10/28

Handwritten initials: MF

Handwritten date: 10-10-29

Picklist Print

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Page 1

Work Order ID: 63112

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 10/21/10

Required Date: 10/22/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041 Panel, Floor,		Manufactured	No			110	Each	0.0000	1	1			
D3890-041 Panel, Side,		Manufactured	No			110	Each	0.0000	1	1			
D3891-041 Panel, Fwd LH		Manufactured	No			110	Each	0.0000	1	1			
D3891-042 Panel, Fwd RH		Manufactured	No			110	Each	0.0000	1	1			
D3944-1 Placard		Manufactured	No			110	Each	15.0000	1	1			

Location

ST099

50785

Loc Qty

15

15

Loc Code

D3945-041

Bracket

Manufactured No

110

Each

8.0000

4

4

Location

ST099

50786

Loc Qty

8

8

Loc Code

50788

50786

10/14/20

Picklist Print

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Page 2

Work Order ID: 63112

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 10/21/10

Required Date: 10/22/10

Start Qty: 1.00

Required Qty: 1.00

D3948-041

Manufactured No

110

Each

2.0000

3

Plate, Anchor

Location

Loc Qty

Loc Code

ST099

2

50787

2

110

Each

384.0000

14

AN525-10R7

Purchased

No

Screw

Location

Loc Qty

Loc Code

ST325

384

113359

15

115016

169

115371

200

110

Each

57.0000

4

AN525-10R9

Purchased

No

Screw

Location

Loc Qty

Loc Code

ST325

57

110023

57

110

Each

188.0000

8

CCR264SS3-2

Purchased

No

Rivet, Cherry

Location

Loc Qty

Loc Code

ST311

188

106578

45

108738

43

112314

100

110

Each

0.0000

8

CR3213-4-02

Purchased

No

CHERRY RIVET

October 21, 2010 10:59:19 AM

Shop Packet Print

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Picklist Print

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Work Order ID: 63112

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 10/21/10

Required Date: 10/22/10

Start Qty: 1.00

Required Qty: 1.00

CR3523-4-02

Purchased

No

110

Each

386.0000

12

12



RIVET

Location

Loc Qty

Loc Code

ST312

300

115768

300

ST313

86

113064

86

CR3523-4-03

Purchased

No

110

Each

153.0000

16

16



RIVET

Location

Loc Qty

Loc Code

ST313

153

112991

153

MS21059L3

Purchased

No

110

Each

53.0000

4

4



Nut Plate

Location

Loc Qty

Loc Code

ST301

53

114718

6

115708

2

115727

45

D3948-043

Manufactured

No

110

Each

4.0000

4

4



Plate, Anchor

Location

Loc Qty

Loc Code

ST099

4

50788

4

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Shop Packet Print

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C
Date: 09.06.08